



Dart Aerospace Ltd.
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D3943-051
Job Sheet 199134



Part No: D3943-051

Job Qty: 4 pcs

Part Name: Handle Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 8/28/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP RevA: add DEO DD 09.11.18 verified by:JLM IPP Rev:B as per dwg REV.C DD 10.02.22 verified by:EC IPP REV:C 11.08.16 AS PER REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	4 pcs	8/28/19		0.00	6.67	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 5	4 pcs	8/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S205443



Part: D3943-051

Job No: 199134

Serial No/Batch: S205443

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/14/19

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120 QC 9	4 pcs	8/28/19	0.00 0.00	QC 9 - 10	
				QC 9 - 18	
				QC 9 - 24	
				QC 9 - 43	
				QC 9 - 50	EL
				QC 9 - 9	
130 Powdercoat - 8 Safety Yell-B4B	4 pcs	8/28/19	0.00 0.38	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	BFB/9-08-15
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
140 QC 3	4 pcs	8/28/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	DAS
				QC 3 - 68	19
				QC 3 - 9	9-06
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
150 Packaging 3-1 - Stock - B4B	4 pcs	8/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	4 pcs	8/28/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op **100** - Weld per dwg A/R Steel rod Batch: ~~115175~~ Drill handle assembly and assemble as per dwg
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - QC9- Inspect visual per QSI004- Fusion Welds
130 - Hybrid safety Yellow 4.3.5.12 - 1- MASK THREADS PRIOR TO PAINTING AS PER DWG 2- POWDER COAT:
140 - QC3- Inspect Part Finish
150 - Identify as per dwg & Stock Location:
160 - QC21- Final Inspection - Work Order Release

11/6329 *START: 2:30 TEMP: 375° FINISH: 2:45*

AUG 15 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3943-5	Plate	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>S204713</i>
D3943-7	Stud	8 pcs (2 ea)	100-Large Fab - Welded Assy-1	<i>F161298-1</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3943-5	4	7	0
	D3943-7	8	22	0

Part Specifications	
Specifications could not be found.	

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